

Multi V vs Aircooled Chiller

BEHESHTE HASHTOM PROJECT

■ Simulation of Cost of Running cost

- Place : Iran Mashhad

| | Building type | MALL | |
|----|---------------------------------|----------------|-------------------------|
| 1 | Floor | 15 | F |
| 2 | Area | 1650 | m ² / floor |
| 3 | Ratio of air conditioning area | 85% | |
| 4 | Actual air conditioning area | 1460 | m ² / floor |
| | | | |
| 5 | Unit cooling load | 130 | kcal/h / m ² |
| 6 | Unit heating load | 140 | kcal/h / m ² |
| | | | |
| 7 | Cooling load for each floor | 190000 | kcal/h |
| 8 | Heating load for each floor | 200000 | kcal/h |
| | | | |
| 9 | Total cooling load for building | 2850000 / 950 | kcal/h / RT |
| 10 | Total heating load for building | 3000000 / 1000 | kcal/h / RT |

- Compared system

LG (Multi V III)





(Correction factor 120%)

Aircooled Chiller



VRF system vs Aircooled Chiller

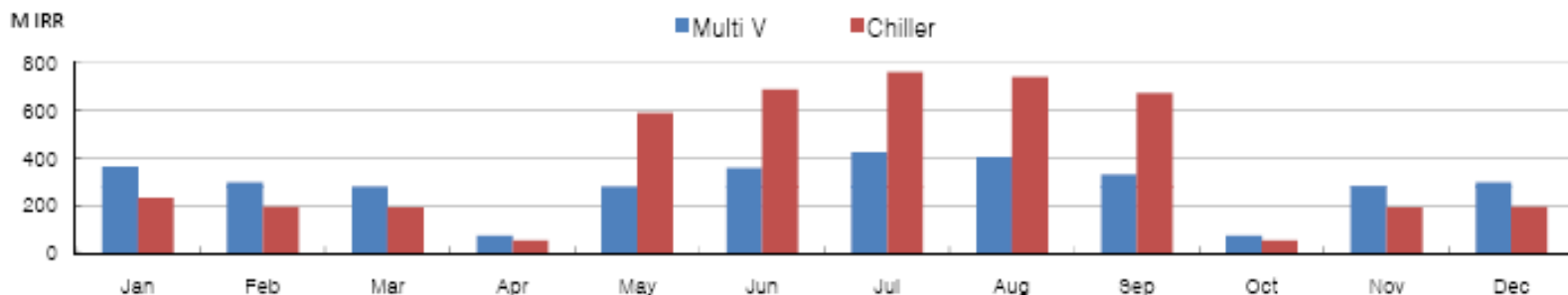


| Comparison | VRF system (Multi V) | Aircooled Chiller |
|-------------------------|--|---|
| System | Using electric power / Cooling & Heating | Using Fuel gas / Heating & electric power / Cooling |
| Devices | Air cooled EHP ODU & IDU | Aircooled chiller, FCU, & Water pump |
| Piping | Refrigerant piping | Water piping |
| System diagram |  |  |
| System cost | 100% | 100%~110% |
| Running cost | 100% | 132% |
| Installation time | Short-term | Long-term |
| Installation difficulty | Easy | Difficult |
| Energy Grade | A ++ | B |
| | | |

Comparison of running cost between Multi V and chiller

| | | | |
|------------------|-----------------------|--------|-----|
| Electricity fare | 1kWh = | 1,600 | IRR |
| Gas fare | 1Nm ³ /h = | 1,000 | IRR |
| Exchange rate | 1\$ = | 80,000 | IRR |

Running cost



| | | | | | | | | | | | | | |
|----------------------|------|------|------|------|-----|-----|-----|-----|-----|------|------|------|-----|
| Ratio (Chiller 100%) | 167% | 164% | 148% | 137% | 47% | 52% | 58% | 54% | 49% | 139% | 147% | 154% | 78% |
|----------------------|------|------|------|------|-----|-----|-----|-----|-----|------|------|------|-----|

| | | | Heat | | | Cool | | | Heat | | | Heat | | | |
|---------|-------------|--------------------|---------|---------|---------|--------|---------|---------|---------|---------|---------|--------|---------|---------|-----------|
| Month | | | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Yearly |
| Multi V | MV Hp | kWh | 182,968 | 107,166 | 96,186 | 28,617 | 181,985 | 180,289 | 219,668 | 208,786 | 161,222 | 24,408 | 98,217 | 107,166 | 1,459,488 |
| | Bolier | Nm ³ /h | 60,926 | 42,626 | 42,000 | 11,660 | - | - | - | - | - | 11,660 | 42,000 | 42,626 | 248,076 |
| | IDU | kWh | 41,694 | 34,776 | 34,368 | 9,460 | 41,182 | 43,308 | 46,009 | 46,009 | 46,009 | 9,460 | 34,368 | 34,776 | 418,267 |
| | Pump_Bolier | kWh | 19,269 | 16,091 | 16,892 | 4,870 | - | - | - | - | - | 4,870 | 16,892 | 16,091 | 91,974 |
| | Total | kWh | 198,881 | 168,028 | 148,438 | 87,887 | 178,147 | 228,547 | 284,877 | 261,776 | 208,231 | 88,228 | 148,468 | 168,028 | 1,999,719 |
| | | Nm ³ /h | 60,926 | 42,626 | 42,000 | 11,660 | - | - | - | - | - | 11,660 | 42,000 | 42,626 | 248,076 |
| | Total | M IR | 310 | 263 | 284 | 60 | 277 | 368 | 428 | 408 | 380 | 61 | 288 | 263 | 3,200 |
| | | \$ | 12,085 | 9,845 | 9,210 | 2,376 | 9,284 | 11,922 | 14,116 | 13,428 | 10,999 | 2,424 | 9,318 | 9,845 | 114,764 |

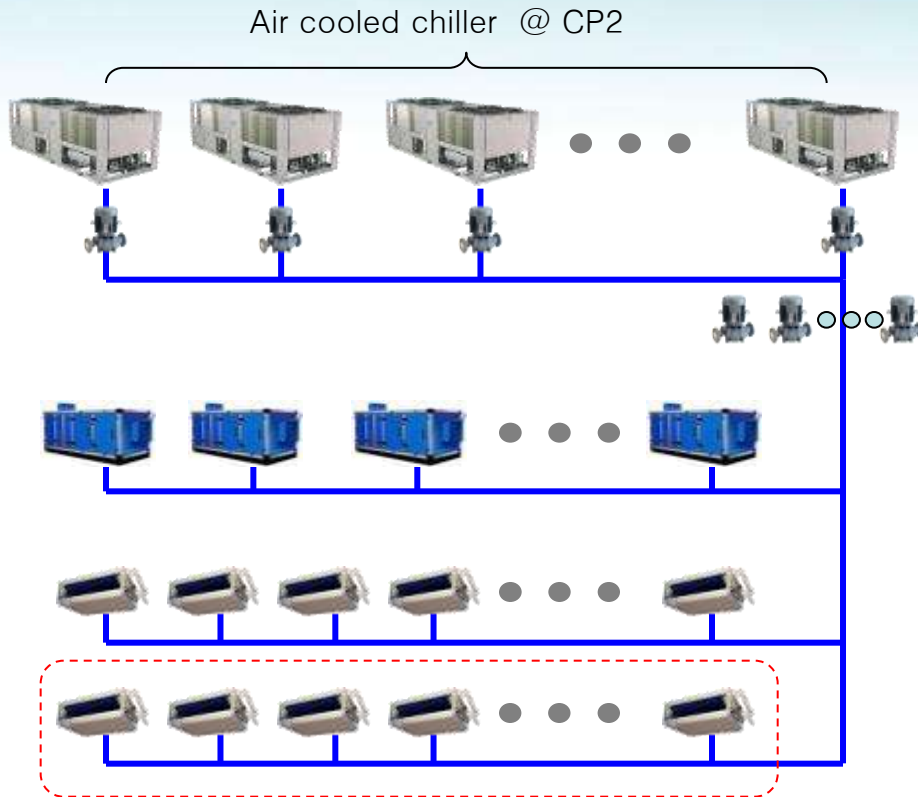
| | | | Aircooled | | | Boiler | | | FOU | | | Pump_All | | | Total | | |
|---------|-----------|--------------------|-----------|--------|--------|--------|---------|---------|---------|---------|---------|----------|--------|--------|-----------|--|--|
| Month | | | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec | Yearly | | |
| Chiller | Aircooled | kWh | - | - | - | - | 289,288 | 345,922 | 388,668 | 378,479 | 332,678 | - | - | - | 1,732,764 | | |
| | Bolier | Nm ³ /h | 101,860 | 86,060 | 84,000 | 23,100 | - | - | - | - | - | 23,100 | 84,000 | 86,060 | 486,160 | | |
| | FOU | kWh | 41,694 | 34,776 | 34,368 | 9,460 | 41,182 | 43,308 | 46,009 | 46,009 | 46,009 | 9,460 | 34,368 | 34,776 | 418,267 | | |
| | Pump_All | kWh | 38,638 | 32,181 | 31,784 | 8,741 | 38,141 | 40,127 | 41,718 | 41,718 | 41,718 | 8,741 | 31,784 | 32,181 | 387,866 | | |
| | Total | kWh | 80,131 | 68,967 | 68,141 | 18,191 | 388,536 | 429,367 | 475,281 | 463,204 | 419,301 | 18,191 | 68,141 | 68,967 | 2,638,886 | | |
| | | Nm ³ /h | 101,860 | 86,060 | 84,000 | 23,100 | - | - | - | - | - | 23,100 | 84,000 | 86,060 | 486,160 | | |
| | Total | M IR | 128 | 107 | 108 | 29 | 690 | 687 | 780 | 741 | 671 | 29 | 108 | 107 | 4,061 | | |
| | | \$ | 7,669 | 6,406 | 6,328 | 1,740 | 19,665 | 22,899 | 26,348 | 24,704 | 22,363 | 1,740 | 6,328 | 6,406 | 161,666 | | |

System configuration comparison – Mechanical connection



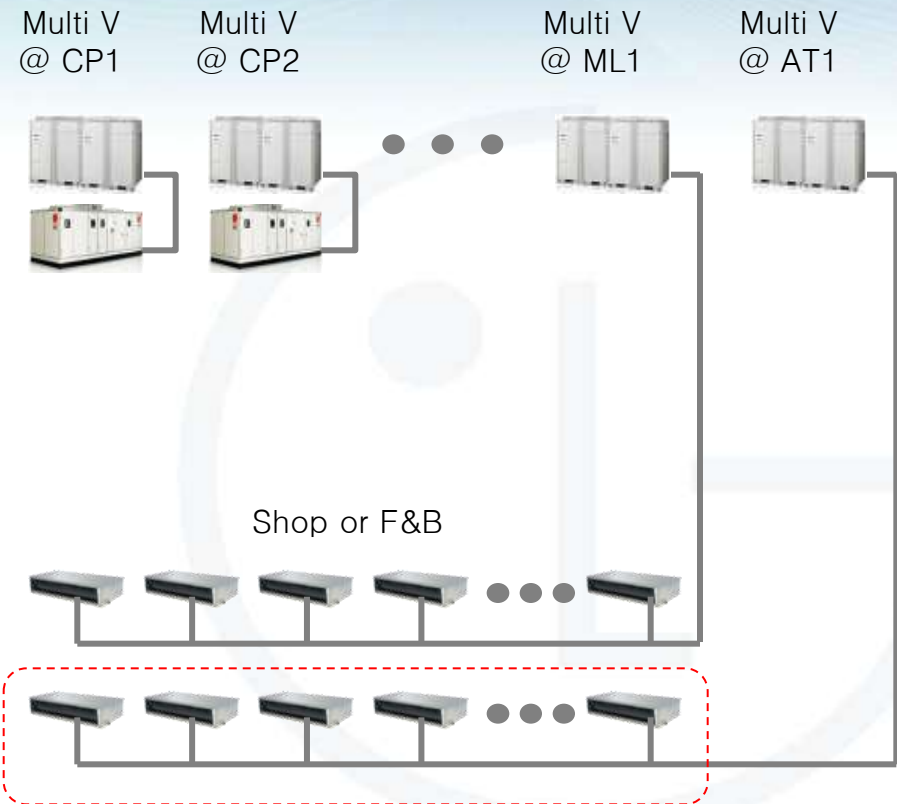
Air cooled chiller

Total one system.



Independent zones like department :
Big size chiller and some pumps operates

Multi V Economic, Easy Modular system – Individual operation



Independent zones like department :
only the connected system operates at anytime.

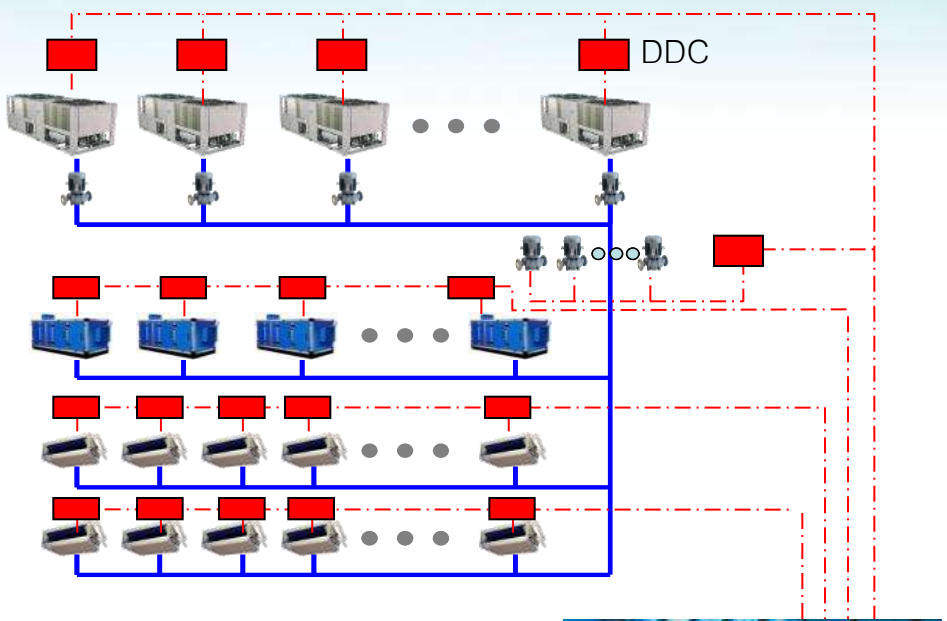




System configuration comparison – Central controlling with BMS

Except AHU damper, duct damper

Air cooled chiller

Too expensive control system
System integration by 3rd controller company



 DDC (Digital direct controller)
 Communication wire

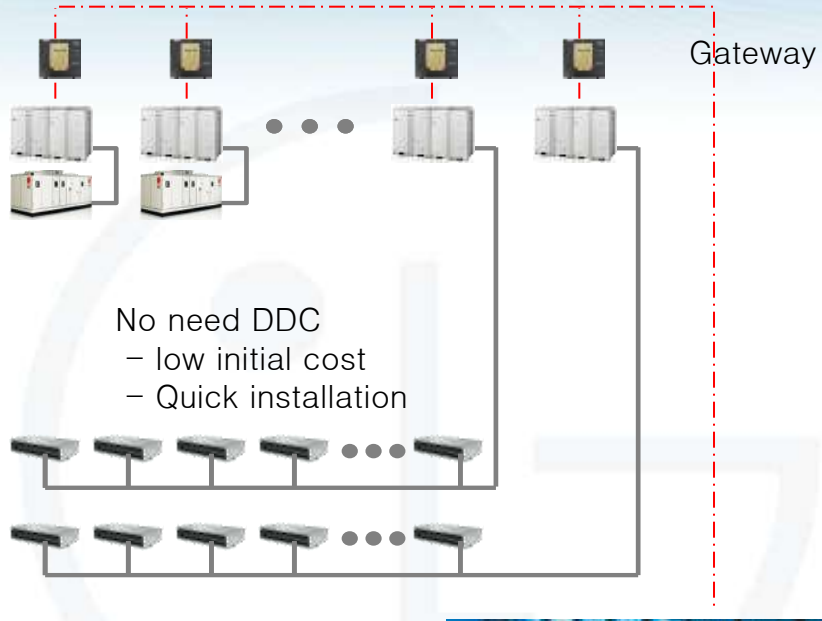


BMS
(Building management system)

Multi V

Simple, Economic, Stable

Simple & cheap control system
All air conditioners & controllers by LG.



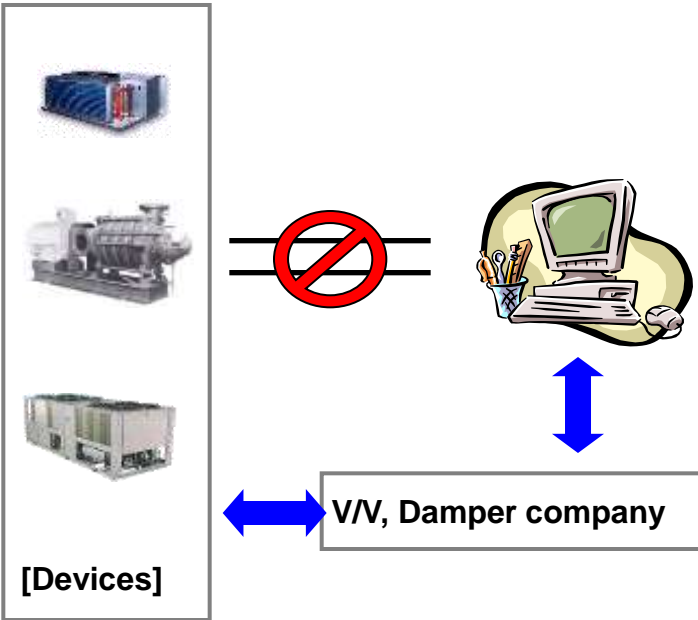

No need DDC
 - low initial cost
 - Quick installation



BMS
(Building management system)

Control contents

- Lower reliability due to different company ; Device company & Control company

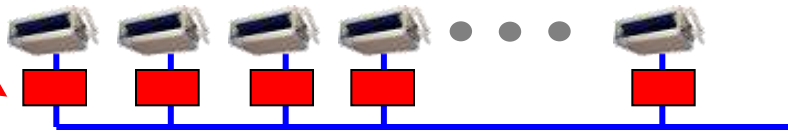
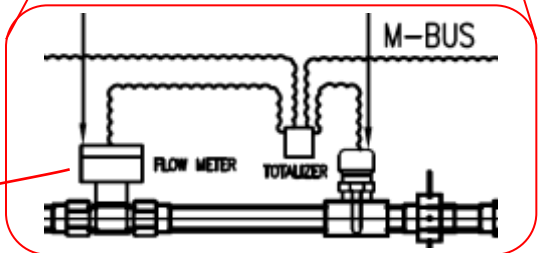
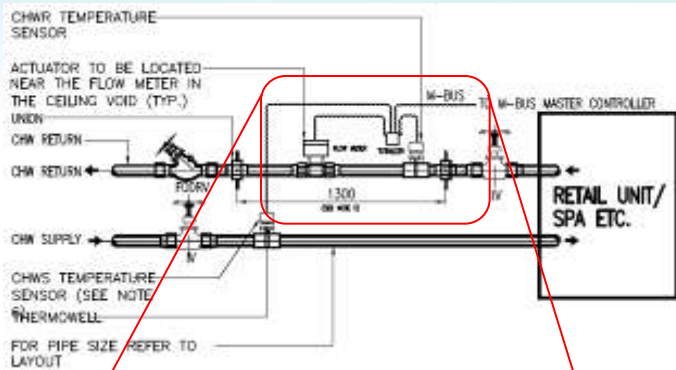
| | Aircooled Chiller | Multi V system |
|---------|---|--|
| Control | <ul style="list-style-type: none"> - Lack of Standard Quality Control - Lower reliability due to different company <div style="text-align: center;">  <p>[Devices]</p> <p>V/V, Damper company</p> </div> | <ul style="list-style-type: none"> - Securing Network Solution aligned System - 1 factory for system : Reliability <div style="text-align: center;">  </div> |

Comparison – Individual billing system



Air cooled chiller

Measure water flow rate and convert it.
Flow meter (heat meter) by each FCU & Totalizer to BMS. Expensive and complicated method.



Multi V

Simple, Economic, Convenient

Measure electric power consumption exactly and distribute it to each FCU.
Simple connection and exact calculation.

Digital watt meter



Condenser : 200kWh

FCU #1 : 50kWh

FCU #2 : 80kWh

FCU #3 : 50kWh

⋮

Sum : 200kWh

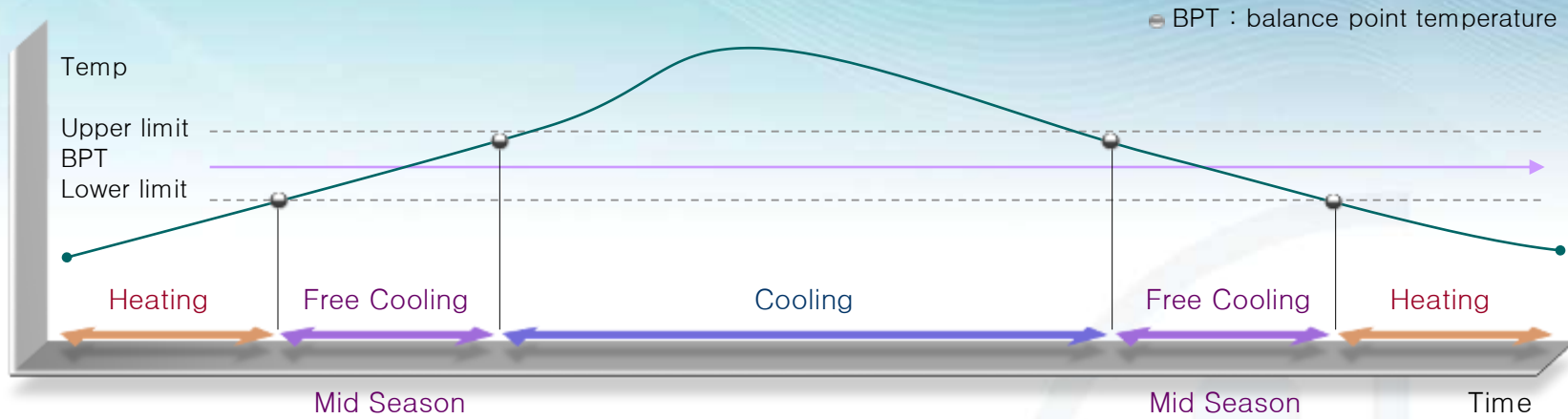


No extra equipment

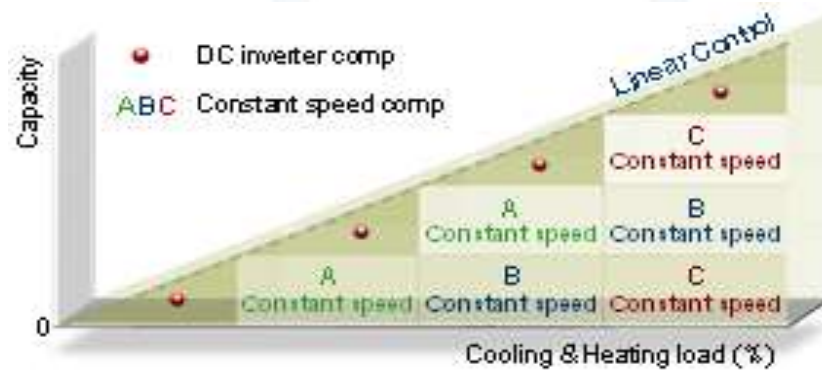


Shop or F&B

Energy saving function control compared enthalpy of outdoor air with indoor air



Linear control of heat load with ODU inverter control

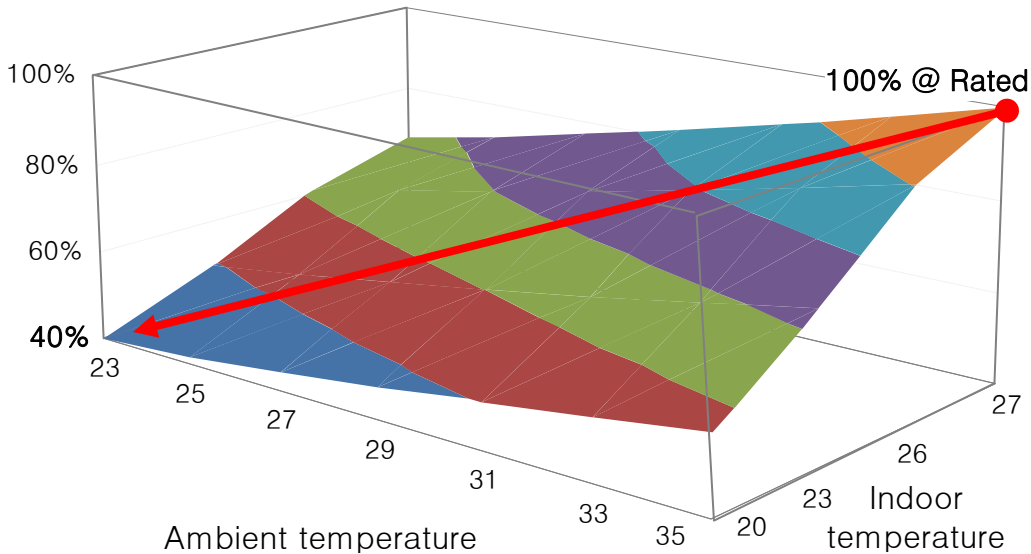




Thanks to inverter technology and compressor, Multi V can save energy.

Multi V power input change

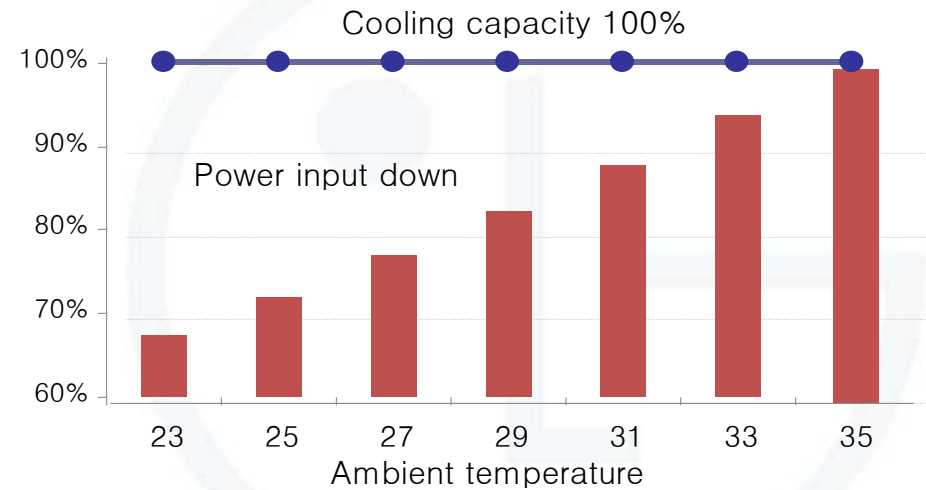
Even a full operation like shopping mall, power input can vary from 100% to 40% according to ambient temp. & Indoor temp. thanks to inverter technology.



- 40%–50%
- 50%–60%
- 60%–70%
- 70%–80%
- 80%–90%
- 90%–100%

Multi V cooling capacity vs. Power input

When ambient temperature goes down, Cooling capacity keeps 100% performance. But power input reduce.



- Cooling capacity
- Power input






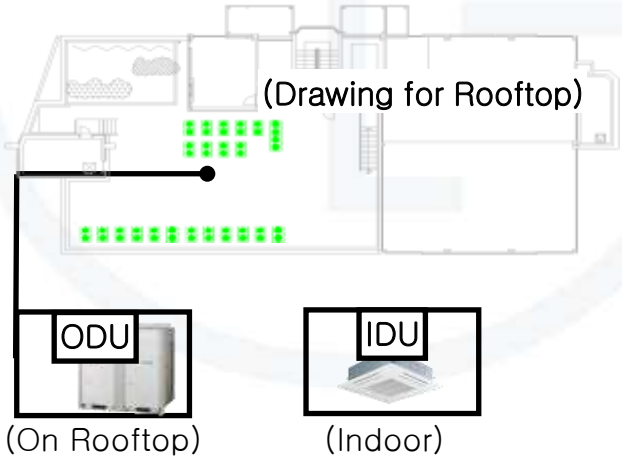
Indoor temp control

- Impossible to indoor temp. control Aircooled Chiller

| | Aircooled Chiller | Multi V system |
|---------|--|---|
| Control | <p>- Impossible exact indoor temp control</p> <p style="text-align: center;"><Basic Control></p> | <p>- Exact indoor temp control with Fuzzy control</p> <p>- Control error with $\pm 0.5^{\circ}\text{C}$</p> <p style="text-align: center;"><Artificial Intelligence></p> |

■ No need of Machine room

- More Parking lots for Multi V

| | Aircooled Chiller | Multi V system |
|-----------------|--|--|
| Space utilizing | <p>- Additional Machine room</p>  <p><Water Pump></p>  <p><Boiler></p>  <p><Machine room></p>  <p><Thermal Storage></p> | <p>- No need of Machine room</p> <p>- Better Space utilizing</p>  <p>< Space utilizing for Parking lots ></p>  <p>(Drawing for Rooftop)</p> <p>ODU (On Rooftop)</p> <p>IDU (Indoor)</p> |

Air cooled chiller

The system requires certified maintenance and operating staff not only for chillers but also pumps, boilers, cooling towers etc.

→ More expensive maintenance cost.



→ Maintenance Staff is required

Multi V

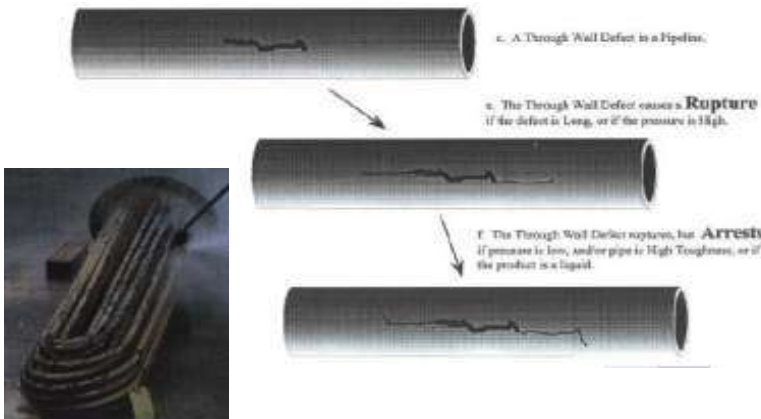

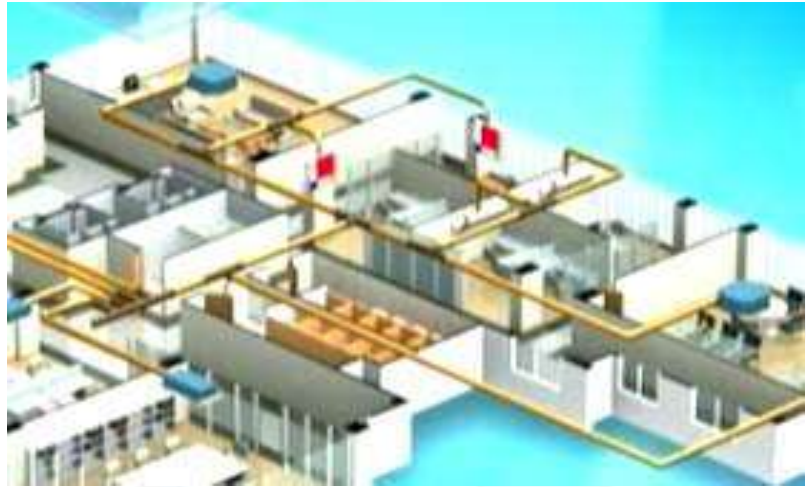
No need special maintenance staff.
Economic and easy maintenance



→ No need Maintenance Staff

■ Corruption in Water Pipe

- Capacity dropping & danger of Leakage

| | Aircooled Chiller | Multi V system |
|------------|--|---|
| Corruption | <p>- Capacity dropping & Danger of Leakage</p> <p>By using Anti-Freezing liquid, corruption increasing in Pipe</p>  <p>c. A Through Wall Defect in a Pipeline.</p> <p>e. The Through Wall Defect causes a Rupture if the defect is Long, or if the pressure is High.</p> <p>f. The Through Wall Defect ruptures, but Arrests if pressure is low, and/or pipe is High Toughness, or if the product is a liquid.</p>  | <p>- No Corruption in Refrigerant Pipe</p>  <p>< Copper Pipe for connection between IDU and ODU ></p> |

Air cooled chiller



→ Regular maintenance required.

Multi V

→ No need maintenance
for refrigerant pipe



Water Pipe management

- Regular checking and Cleaning by specialized company ▶ Hard to make maintenance

| | Aircooled Chiller | Multi V system | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|---|----------------------|-----------------|---|---|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-----|----|-----|---|
| Maintenance | <p>- Needs to clean Water Pipe in FCU System capacity dropping by Water scale and rust, and causes virus appearance</p> <table border="1"> <caption>Energy loss per scale thickness</caption> <thead> <tr> <th>Scale thickness (mm)</th> <th>Energy loss (%)</th> </tr> </thead> <tbody> <tr><td>0</td><td>0</td></tr> <tr><td>1</td><td>~10</td></tr> <tr><td>2</td><td>~18</td></tr> <tr><td>3</td><td>~25</td></tr> <tr><td>4</td><td>~30</td></tr> <tr><td>5</td><td>~35</td></tr> <tr><td>6</td><td>~40</td></tr> <tr><td>7</td><td>~45</td></tr> <tr><td>8</td><td>~48</td></tr> <tr><td>9</td><td>~50</td></tr> <tr><td>10</td><td>~50</td></tr> </tbody> </table> <p>< Energy loss per scale thickness ></p> <p>2~3 years 5~6 years 7~8 years</p> | Scale thickness (mm) | Energy loss (%) | 0 | 0 | 1 | ~10 | 2 | ~18 | 3 | ~25 | 4 | ~30 | 5 | ~35 | 6 | ~40 | 7 | ~45 | 8 | ~48 | 9 | ~50 | 10 | ~50 | <p>- No Water Pipe : No scale</p> <p>< All refrigerant Pipe ></p> |
| | Scale thickness (mm) | Energy loss (%) | | | | | | | | | | | | | | | | | | | | | | | | |
| 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | ~10 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | ~18 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | ~25 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | ~30 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | ~35 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | ~40 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | ~45 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | ~48 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | ~50 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | ~50 | | | | | | | | | | | | | | | | | | | | | | | | | |

Air cooled chiller

1. 3rd party TAB (Water balance, Air balance)
* TAB (Testing, Adjusting, Balancing)
2. Commissioning for each machine.
3. Matching commission between all machine
(Pump, Chiller, AHU, FCU, BMS, etc)

1 week

Multi V



1. PC Connect to Outdoor unit.
2. Running the LGMV Program.
* LGMV (Testing and checking program)
→ Making Report

2 hours



<http://www.lge.com>